

## Emission reduction in manure chain

Walter Stinner



# Agenda

- (1) Introduction and background**
- (2) Emission relevant processes and factors**
- (3) Emission prevention**
- (4) Summary and outlook**

## (1) Introduction and background

# Importance of low-emission digestate treatment and use



- Digestate treatment and utilization is one of the most emission-relevant parts of biogas technology
- If biogas plants are further developed into nutrient hubs, the importance of fermentation product treatment processes will increase, regarding local nutrient balances
- Greenhouse gas avoidance requirements for biogas are high and will increase further (RED II, Building Energy Act)
- Future-capable biogas technology must be system-relevant in the areas of climate protection, circular economy, energy policy target-triangle and multifunctional agriculture

# Climate Action Plan of Federal Government



Measure	GHG- Reduction (Mio t CO <sub>2</sub> eq.)
Manure digestion (50 bis 70 %)	2,8 - 4
Reduction of N-surpluses ( to 70 kg N/ha)	2,9 – 3,5
Enhancement of organic agriculture (> 12% - 20% of agricultural area)	0,4 – 1,15
GHG-Reductions in energy use	1,1
N-Inhibitors, Peat-land protection	?
Sum	Ca. 7-10

Source: B. Osterburg (vTI)

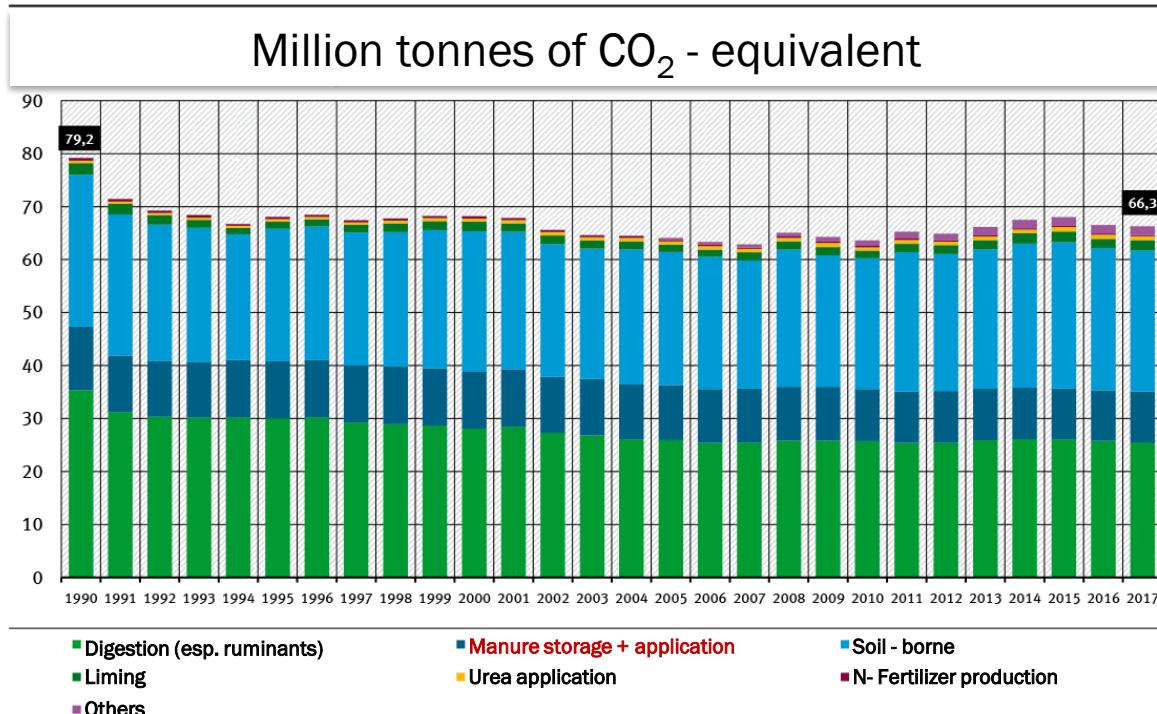
# Climate Action Plan of Federal Government



Measure	GHG- Reduction (Mio t CO <sub>2</sub> eq.)
Manure digestion (50 bis 70 %)	2,8 - 4
Reduction of N-surpluses ( to 70 kg N/ha)	2,9 – 3,5
Enhancement of organic agriculture (> 12% - 20% of agricultural area)	0,4 – 1,15
GHG-Reductions in energy use	1,1
N-Inhibitors, Peat-land protection	?
Sum	Ca. 7-10

Source: B. Osterburg (vTI)

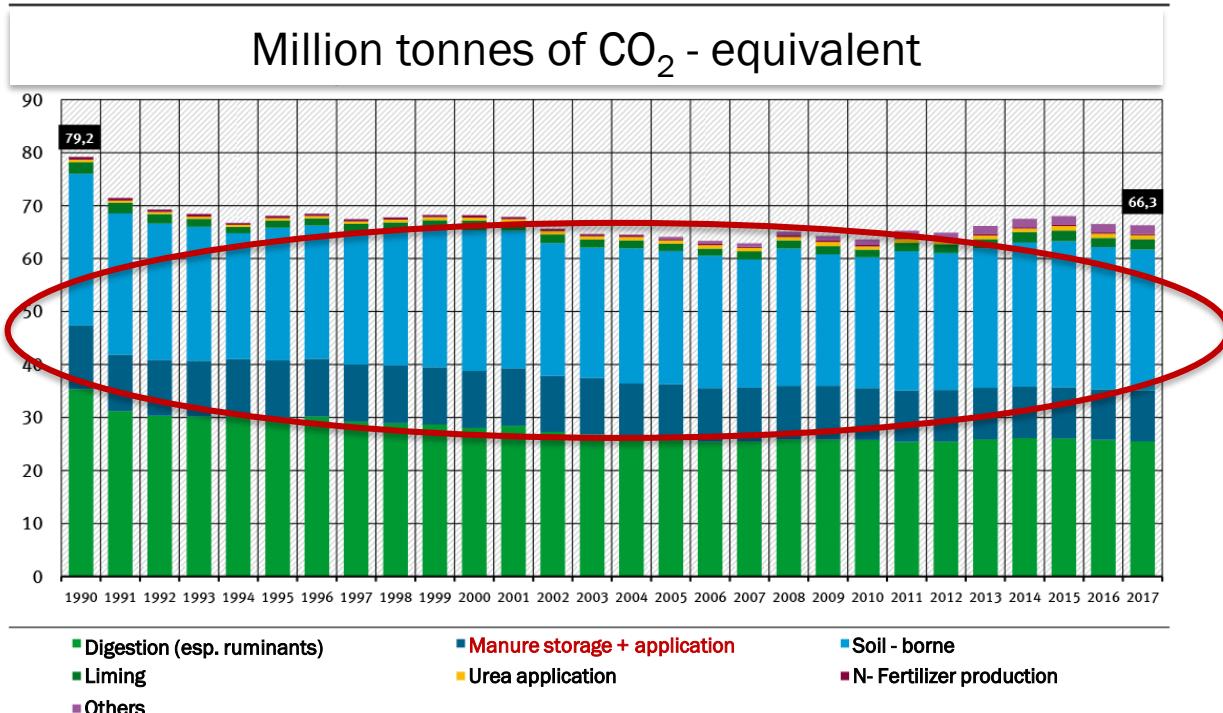
# Greenhouse gas emissions (GHG) in agricultural sector (Germany)



Hinweis: Die Aufteilung der Emissionen entspricht der UN-Berichterstattung, nicht den Sektoren des Aktionsprogramms Klimaschutz 2020

Quelle: Umweltbundesamt, Nationale Trendtabellen für die deutsche Berichterstattung atmosphärischer Emissionen seit 1990, Emissionsentwicklung 1990 bis 2017 (Stand 01/2019)

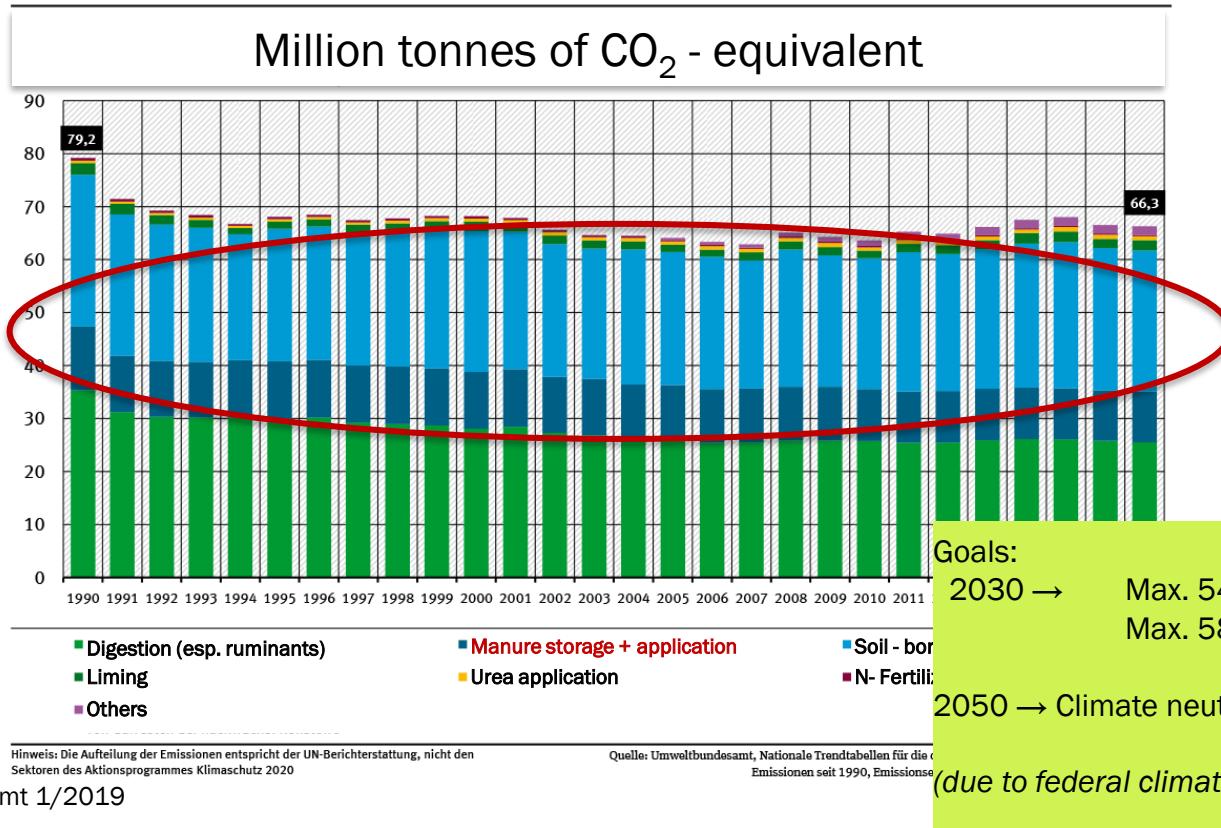
# Effect of manure digestion



Hinweis: Die Aufteilung der Emissionen entspricht der UN-Berichterstattung, nicht den Sektoren des Aktionsprogrammes Klimaschutz 2020

Quelle: Umweltbundesamt, Nationale Trendtabellen für die deutsche Berichterstattung atmosphärischer Emissionen seit 1990, Emissionsentwicklung 1990 bis 2017 (Stand 01/2019)

# Effect of manure digestion



## (2) Emission relevant processes and factors

# Relevant Greenhouse Gases (GHG)

- $\text{CH}_4$
- $\text{N}_2\text{O}$
- $\text{NH}_3$

- CO<sub>2</sub> – Equivalent factor = 25<sup>1)</sup>;
- Anaerobic formation under humid (warm) conditions;
- Formation mainly in slurry and open digestate stores, inside piles and heaps of solid fermentation products, of manure, feed residues....);
- Mitigation: (i) Anaerobic digestion, gastight cover of digestate storage and utilization of biogas; (ii) Cool storage (below 12 ° C; Other measures with complex interactions;

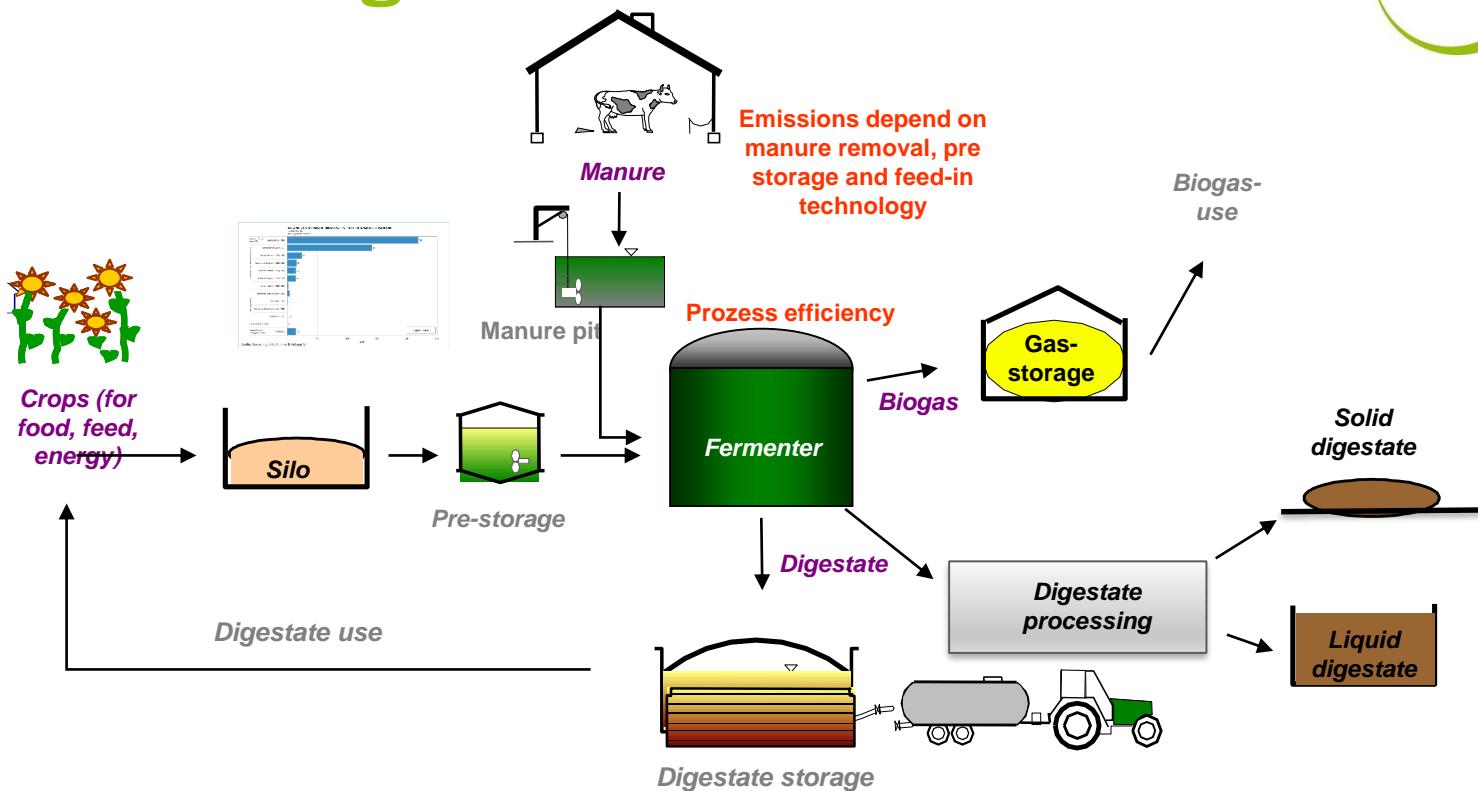
# N<sub>2</sub>O

- CO<sub>2</sub> – Equivalent factor = 298<sup>1)</sup>;
- Formation by nitrification and denitrification, i.e. mainly under semi-aerobic conditions; source of N loss;
- Promoting: narrow C/N ratio (= N-surplus), semi-aerobic conditions;
- Formation mainly in floating covers, in the near-surface area of heaps.
- Mitigation: Gastight storage, wide C/N ratio of solid materials; Other measures with complex interactions;

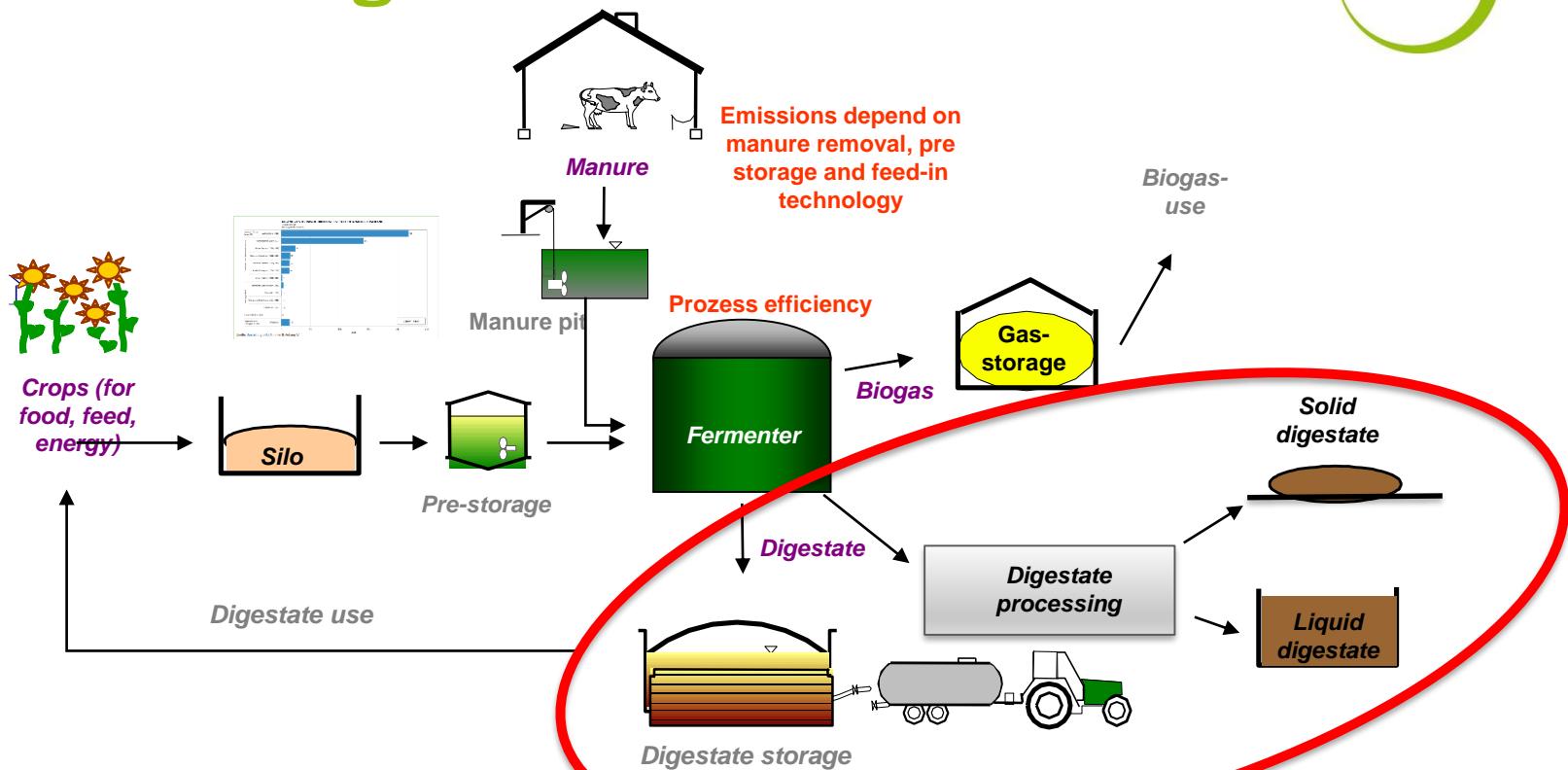
- Indirectly acting greenhouse gas (via  $\text{N}_2\text{O}$ );
- Acidifying, eutrophying, N loss source;
- Main N form in liquid fermentation product;
- Emission promoting: intense air contact, vacuum, high temperature, high pH, high  $\text{NH}_4^+/\text{NH}_3$  concentration;
- Emission from open fermentation product storage, during separation, from deposited solid fermentation product, during drying without acid wash, during open transport, during fermentation product application to surface;
- Tank trucks with vacuum technology;

### (3) Emission prevention

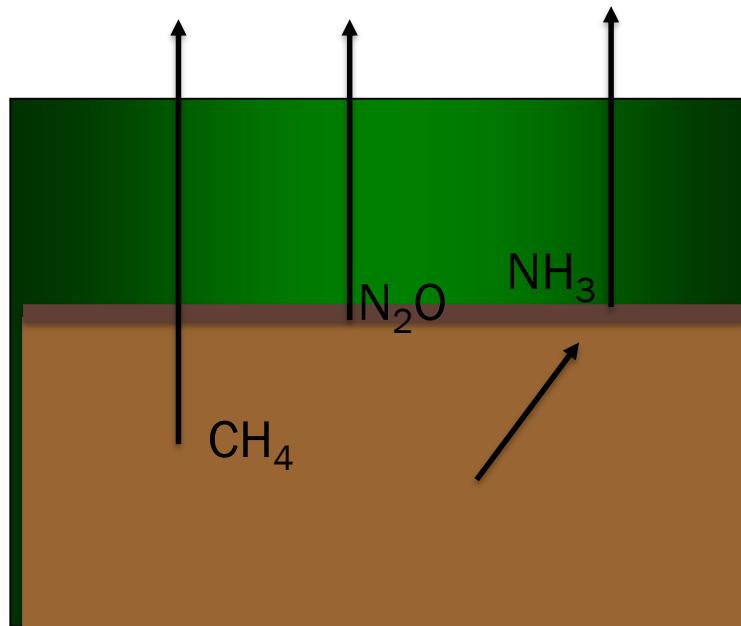
# Prozess Chain Biogas



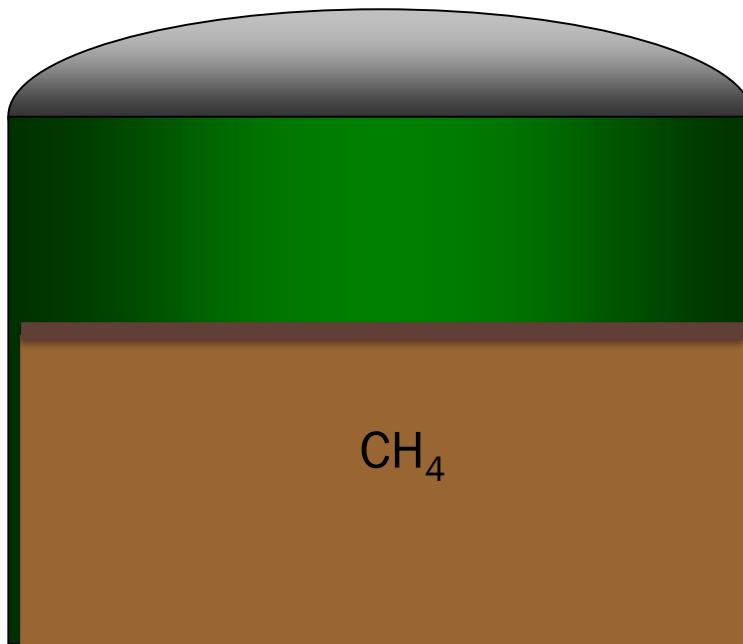
# Prozess Chain Biogas



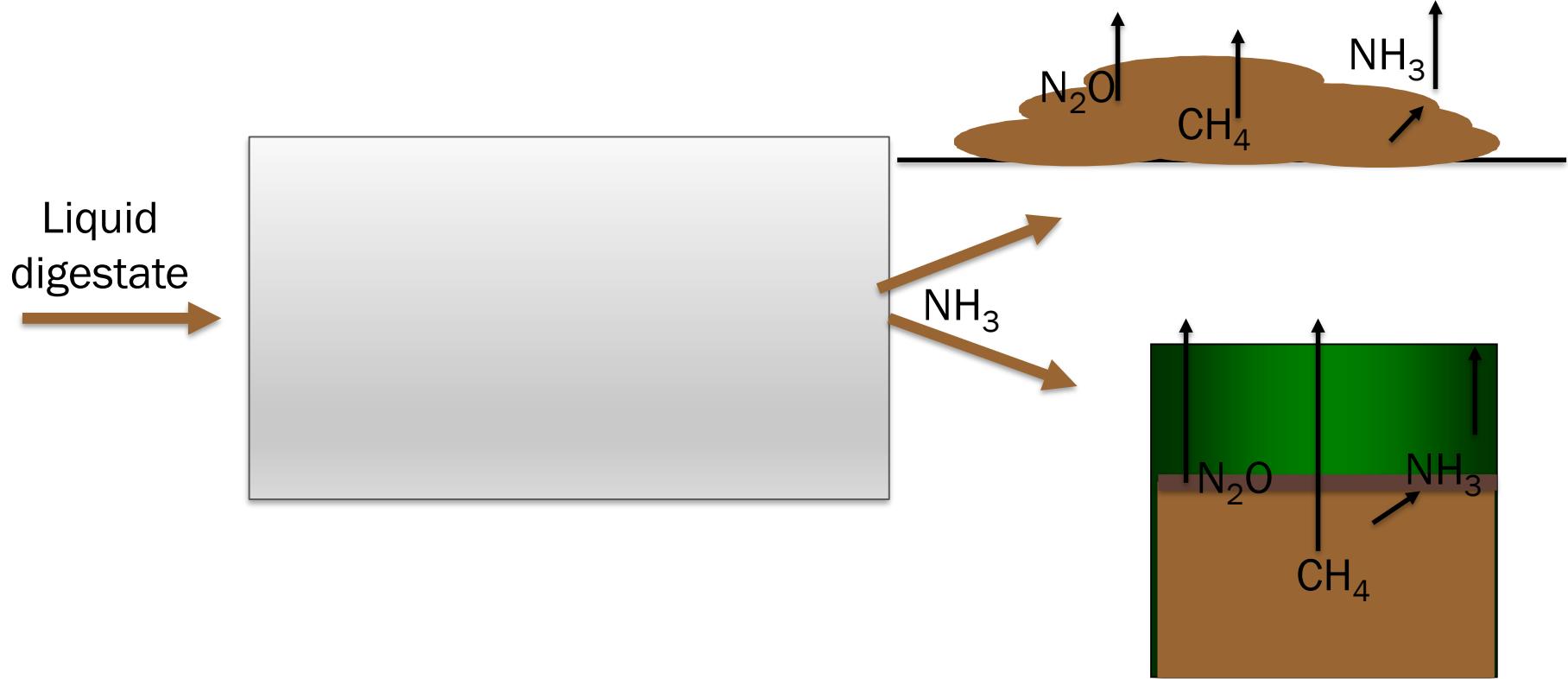
# Digestate storage



# Digestate storage



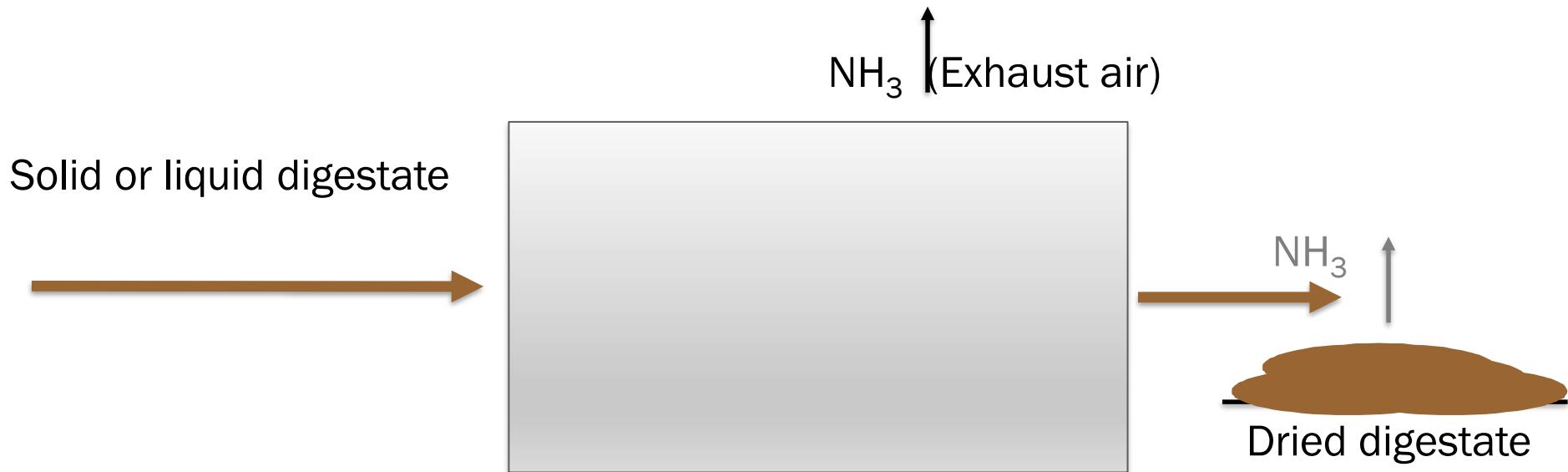
# Digestate separation techniques



# Measures

- Store liquid fermentation products gas-tight (all emissions), ideally cooled down (for lowering  $\text{NH}_3$  emissions when fertilizing)
- Strip or stabilize  $\text{NH}_3$  before separation
- Enclose separation plants, acid scrubbing of exhaust air ( $\text{NH}_3$ )
- Store solid fermentation products at least protected from wind, cool, covered with fleece ( $\text{NH}_3$ )
- Set wide C/N ratio, strip or stabilize  $\text{NH}_3$  beforehand ( $\text{N}_2\text{O}$ ,  $\text{NH}_3$ ),
- Create aerobic conditions ( $\text{CH}_4$ ) by mixing structural material into heaps
- Observe conflicting goals (aerobization, covering)

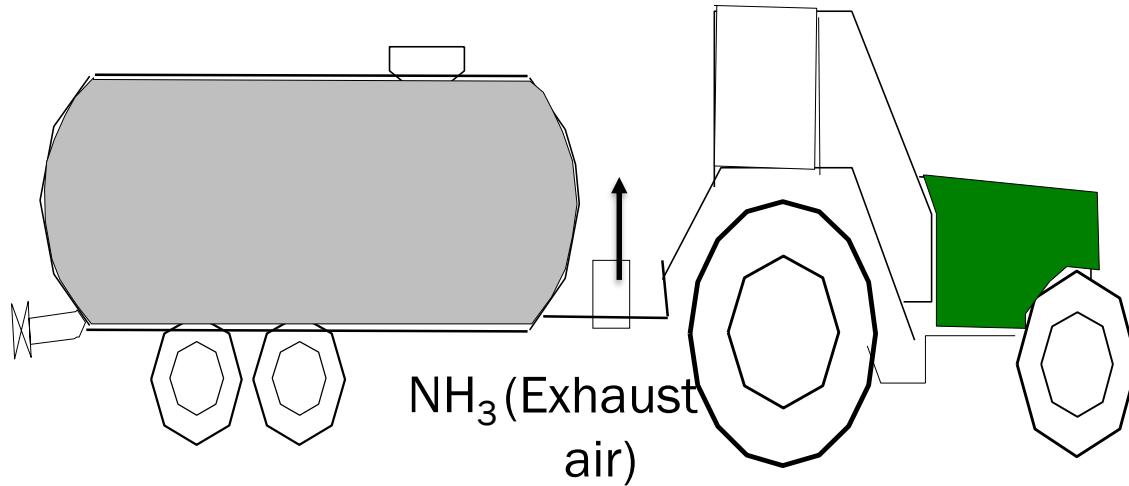
# Digestate drying



# Measures

- Capture exhaust air, acid wash!
- Store dried fermentation products dry, if possible cooled down.

# Vacuum tanker



# Measures

- NH<sub>3</sub> emissions during suction with vacuum technology (not quantified so far).
- If possible, use tank trucks with pump technology or fill with pump
- If possible, do not use vacuum tank trucks for pumping over
- Ammonia trap at air outlet?
- If necessary, stabilize NH<sub>4</sub> previously

## (4) Summary and outlook

# Emission avoidance during digestate management



- Biogas technology is a cross-sectional technology for climate protection, circular economy, flexible cross-sectoral energy and multifunctional agriculture
- This requires low-emission technologies throughout the entire chain
- Digestate treatment processes important for nutrient hub function
- Emission risks for CH<sub>4</sub>, N<sub>2</sub>O and NH<sub>3</sub> must be minimized
- Avoid conflicts of objectives especially for solid fermentation products!
- Technical developments over the entire chain needed



## Smart Bioenergy – Innovations for sustainable future

### Contact:

Prof. Dr. agr. Walter Stinner

Tel.: +49 (0)341 2434-524

[walter.stinner@dbfz.de](mailto:walter.stinner@dbfz.de)

**DBFZ Deutsches  
Biomasseforschungszentrum  
gemeinnützige GmbH**

Torgauer Straße 116

D-04347 Leipzig

Tel.: +49 (0)341 2434-112

E-Mail: [info@dbfz.de](mailto:info@dbfz.de)

[www.dbfz.de](http://www.dbfz.de)

# Relevante Klimagase

- CH<sub>4</sub>: CO<sub>2</sub> – Äquivalenzfaktor = 25<sup>1)</sup>; Bildung anaerob unter feucht (-warmen) Bedingungen; Bildung v.a. in Gülle- und offenen Gärproduktlagern, im Inneren von Haufwerken und Mieten fester Gärprodukte, von Mist, Futterresten....)
- N<sub>2</sub>O : CO<sub>2</sub> – Äquivalenzfaktor = 298<sup>1)</sup>; Bildung durch Nitrifizierung und Denitrifizierung, d.h. v.a. unter semiaeroben Bedingungen; N-Verlustquelle; Fördernd: Enges C/N – Verhältnis (= N-Überschuss), semi-aerobe- Verhältnisse; Bildung v.a. in Schwimmdecken, im oberflächennahen Bereich von Haufwerken
- NH<sub>3</sub>: Indirekt wirkendes Treibhausgas (via N<sub>2</sub>O); versauernd, eutrophierend, N-Verlustquelle; Hauptsächliche N-Form in flüssigem Gärprodukt; Emissionsfördernd: intensiver Luftkontakt, Vakuum, hohe Temperatur, hoher pH-Wert, hohe NH<sub>4</sub>/NH<sub>3</sub>-Konzentration;